

Date: Thursday, 10/18/2007 8:04:23 AM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: SIGN ASSEMBLY
Job Number	: 35228		
Estimate Number	: 10087		
P.O. Number	: <i>N/A</i>	Part Number	: D31183
This Issue	: 10/18/2007 S.O. No. : <i>N/A</i>	Drawing Number	: D3118 REVC
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: <i>N/A</i> Type : PURCHASED PARTS	Drawing Revision	: C
Previous Run	: 32821	Material	: <i>N/A</i>
Written By	: <i>[Signature]</i>	Due Date	: 10/24/2007 Qty: 12 Um: Each
Checked & Approved By	: <i>[Signature] 07.10.18</i>		
Comment	: Est. A: 02.05.15 New Issue NG		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: *4843*

Seal as per dwg D3118

Possible Supplier: Self powered lighting inc.Replaces: BHT P/N 212-072-637-107

Material release note required

Sign should be self luminous to min. brightness of 160 microlamberts

C207110119 *(12)*

2.0	212072637107	Sign Assembly
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 12.0000 Each(s)
 Sign Assembly

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Receive & Inspect for Transit Damage

Ensure Material Release Note is attached

7/11/07 *SP* *(12x)*

4.0	QC6	DIMENSIONAL CHECK
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Comment: DIMENSIONAL CHECK

Check dims to dwg and certification attached

[Signature] *7/11/07* *(x12)*

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *ST 66*
[Signature] *AS* *07/11/09*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: ☒ Date: 21/1/12

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 10/18/2007 8:04:23 AM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SIGN ASSEMBLY

Job Number: 35228

Part Number: D31183

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



(12)

Comment: FINAL INSPECTION/W/O RELEASE

DOT 11/12

Job Completion



W St. 11.12

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

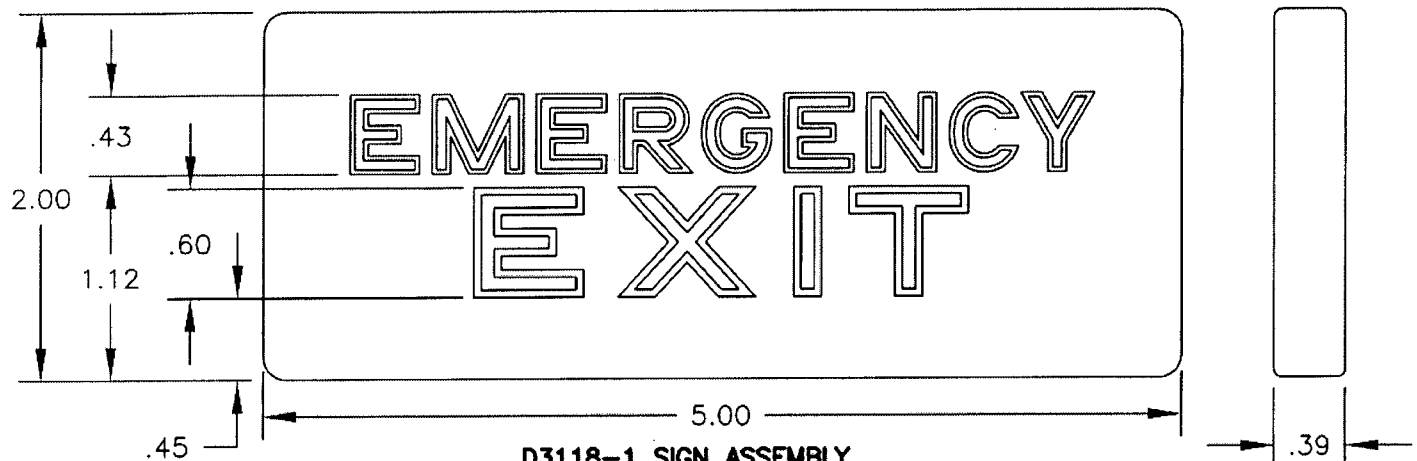
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



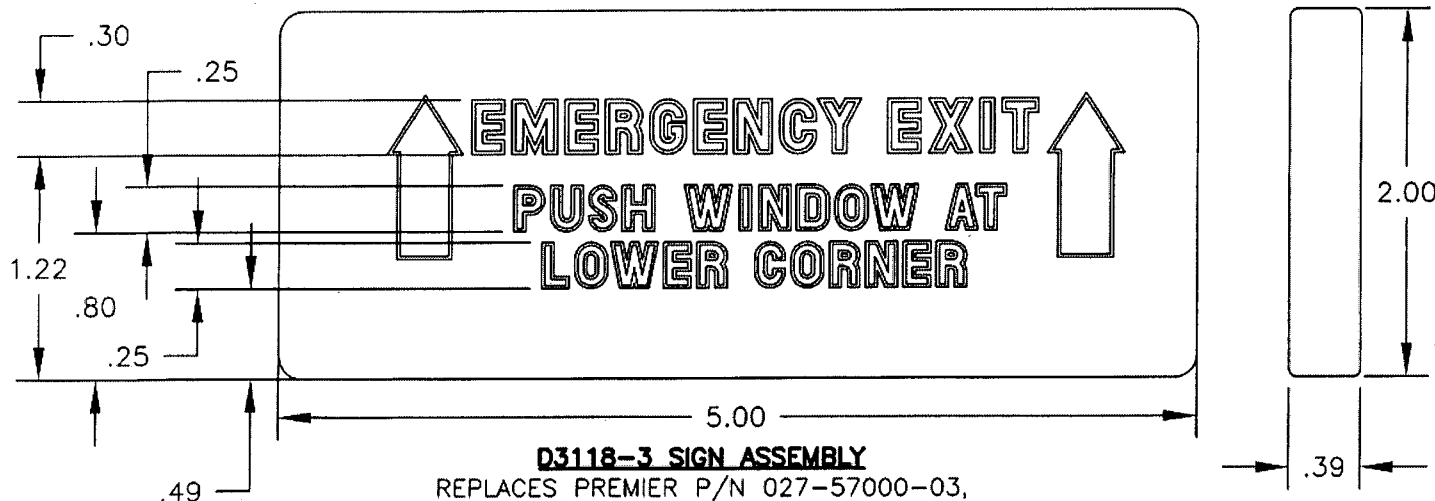
DESIGN #	DRAWN BY #	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D3118	REV. C SHEET 1 OF 2
DATE 05.02.22		TITLE SIGN ASSEMBLY	SCALE 1:1
A	02.04.15	NEW ISSUE	
B	04.05.05	ADD MINIMUM BRIGHTNESS = 160 MICROLAMBERTS	
C	05.02.22	ADD D3118-5	

RELEASED
15.03.05



D3118-1 SIGN ASSEMBLY

REPLACES PREMIER P/N 027-57000-01,
BHT P/N 46660-01008-00



D3118-3 SIGN ASSEMBLY

REPLACES PREMIER P/N 027-57000-03,
BHT P/N 212-072-637-107

NOTES

- 1) SIGNS SHOULD BE A RED BACKGROUND CLEAR LETTERING WITH WHITE BORDER AROUND EACH LETTER
- 2) SIGN SHOULD BE SELF-LUMINUS TO MINIMUM BRIGHTNESS OF 160 MICROLAMBERTS
- 3) POSSIBLE SUPPLIER: SELF POWERED LIGHTING INC
8 WESTCHESTER PLAZA
ELMSFORD, NY 10523
PHONE: (914) 592-8230
FAX: (914) 592-8435
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES

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RETURN TO
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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 35228

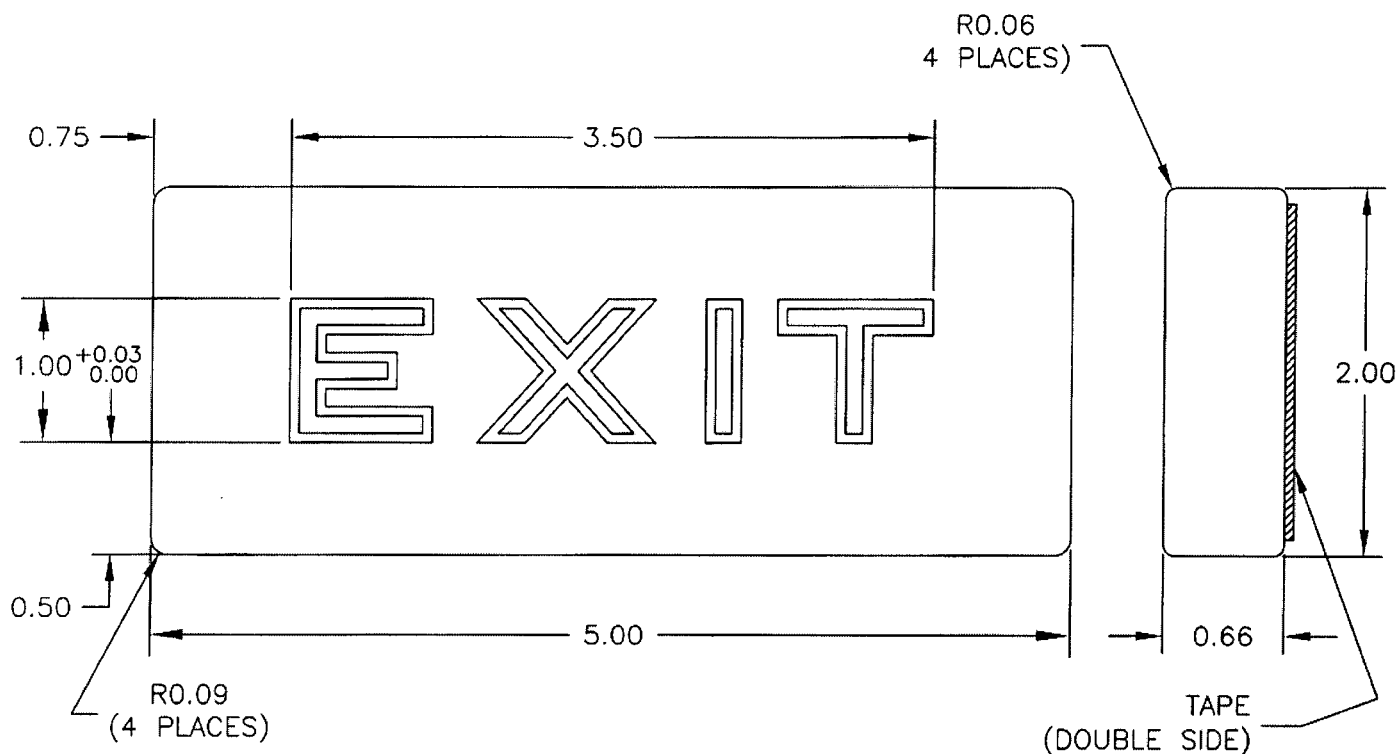
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DESIGN JH	DRAWN BY JH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED JH	APPROVED JH	DRAWING NO. D3118	REV. C SHEET 2 OF 2
DATE 05.02.22		TITLE SIGN ASSEMBLY	SCALE NTS

RELEASED
05.03.05



D3118-5 SIGN ASSEMBLY

NOTES

- 1) SIGNS SHOULD BE A RED BACKGROUND CLEAR LETTERING WITH WHITE BORDER AROUND EACH LETTER
- 2) SIGN SHOULD BE SELF-LUMINOUS TO MINIMUM BRIGHTNESS OF 160 MICROLAMBERTS
- 3) POSSIBLE SUPPLIER: T-LIGHT SIGN, P/N AC/4-A
SELF POWERED LIGHTING INC
8 WESTCHESTER PLAZA
ELMSFORD, NY 10523
PHONE: (914) 592-8230
FAX: (914) 592-8435
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
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31 WATERLOO AVE., PO BOX 657
BERWYN, PA 19312

CERTIFICATE OF CONFORMANCE

Customer	: DART AEROSPACE	MFG : SAFETY LIGHT CORP
PO #	: PO 00004843	SPL Order # : 55169-10496
PNR	: AC/4ZZ / 212-072-637-107	S/N : SP20878- SP20889
Qty. Shipped :	12	

The undersigned certifies that all articles included in each shipment under the above Purchase Order are in accordance with the said Purchase Order and with all requirements, specifications and drawings pertinent to (including without limitations, all requirements, specifications and drawings as to process, finish and techniques) listed or referenced in said Order, and that materials used conform to the requirements of 14 CFR 25.853(a) (1) (iv), burn test criteria. All articles comply with FAA regulations and N.I.S.T. Standards per MIL-STD-45662 Paragraph 5.2.

☒ In addition, the above referenced Part Number complies with the FAA regulations 14 CFR 25.811 (b) (2) with a minimal brightness of 160 micro lamberts.

☒ In addition, the above referenced Part Number conforms to the Drawing.

☐ In addition, the above referenced Part Number complies with the FAA regulations 14 CFR 25.812 (b) (1) with a minimal brightness of 400 micro lamberts

Inspected By:


Q.C. Personnel



(Seal)

Date:

11-5-07

COMMERCIAL INVOICE

FROM	
SPL / SELF-POWERED LIGHTING 31 WATERLOO AVENUE P.O. BOX 657 BERWYN, PA 19312 UNITED STATES Tax ID: 32-0031565 Phone: 484-595-9130	Reference: 55169-10496 Shipment ID: Date: 5 NOVEMBER 2007 P.O. PO000004843 Terms of Sale: Sale

SHIP TO	SOLD TO
DART AEROSPACE LTD 1270 ABERDEEN STREET HAWKESBURY, ON K6A 1K7 CANADA Phone:	DART AEROSPACE LTD 1270 ABERDEEN STREET HAWKESBURY, ON K6A 1K7 CANADA Phone: 613-632-3336

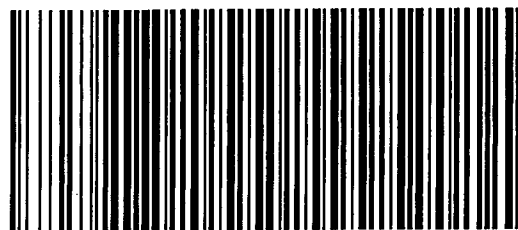
Units	U/M	Description of Goods	PNR	Harm. Code	C/O	Unit Value	Total Value
12	EA	COMMERCIAL AIRCRAFT PARTS	AC/4ZZ	9405600000	US	143.00	1,716.00

Additional Comments:

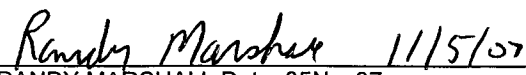
Declaration Statement: "UN2911 – Radioactive material, excepted quantity, articles."			
	Freight:	0.00	
	Insurance:	0.00	
	Total Invoice Amount:	1,716.00	
	Currency	USD	
		Total Number of Packages	1
Shipper: <i>Randy Marshall 11/5/07</i>	Total Weight:		6lbs

These commodities, technology or software were exported from the United States in accordance with Export Administration Regulations. Diversion contrary to U.S. Law prohibited.

Commercial Invoice



CI-792449400459

ULTIMATE DESTINATION Canada		NO. OF PKGS. 1		ECI	
DATE OF EXPORTATION 05Nov07		SHIPPING LABEL NO. 792449400459		CURRENCY US Dollars	
SHIPPER/EXPORTER RANDY MARSHALL 5707843902 SELF POWERED LIGHTING 4150AOLD BERWICK ROAD BLOOMSBURG PA 17815 United States Shipper's Ref: 55169-10496		CONSIGNEE PO# P000004843 6136323336 DART AEROSPACE LTD 1270 ABERDEEN ST MAIN FINISHED GOODS LOCATION HAWKESBURY ON K6A1K7 Canada Recipient Customs Tax ID:		IMPORTER Same as Consignee Importer Customs Tax ID:	
COUNTRY OF MFR.	DESCRIPTION OF GOODS Packaging type: (BOX)	WEIGHT (LBS)	QTY	UNIT VALUE	COMMODITY VALUE
UNITED STATES	COMM AIRCRAFT PARTS 9405600000	4.00	1 each	1716.00	1716.00
FREIGHT					0.00
INSURANCE					0.00
ADDITIONAL CHARGES					0.00
PURPOSE Commercial		TOTAL 4.00		TOTAL CUSTOMS VALUE 1716.00	
These commodities, technology, or software were exported from the United States in accordance with the Export Administration regulations. Diversion contrary to U.S. Law prohibited.				Terms of Sale: Free Carrier(FCA/FOB)	
				TOTAL INVOICE VALUE 1716.00	
SIGNATURE OF SHIPPER/EXPORTER: I declare that all the information contained in this invoice is true and correct.  RANDY MARSHALL Date: 05Nov07					